



DRILL BITS

BLACK OXIDE HSS FRACTIONAL STRAIGHT SHANK JOBBER LENGTH DRILL BITS 135° SPLIT POINT

•Black Oxide finish for corrosion resistance

•Heavy-duty web construction for strength and durability

•135° split point begins drilling immediately, minimizing bit "walk".



IRWIN BLACK OXIDE HSS FRACTIONAL DRILL BITS

Part Number	Size	Decimal Equiv.	Flute Length	Overall Length	Price Each
63503	3/64"	.0469	3/4"	1-3/4"	\$0.64
63504	1/16"	.0625	7/8"	1-7/8"	\$0.65
63505	5/64"	.0781	1"	2"	\$0.65
63506	3/32"	.0938	1-1/8"	2-1/4"	\$0.71
63507	7/64"	.1094	1-1/2"	2-5/8"	\$0.71
63508	1/8"	.1250	1-5/8"	2-3/4"	\$0.82
63509	9/64"	.1406	1-3/4"	2-7/8"	\$0.83
63510	5/32"	.1563	2"	3-1/8"	\$0.91
63511	11/64"	.1719	2-1/8"	3-1/4"	\$0.94
63512	3/16"	.1875	2-5/16"	3-1/2"	\$1.07
63513	13/64"	.2031	2-7/16"	3-5/8"	\$1.23
63514	7/32"	.2188	2-1/2"	3-3/4"	\$1.34
63515	15/64"	.2344	2-5/8"	3-7/8"	\$1.45
63516	1/4"	.2500	2-3/4"	4"	\$1.58
63517	17/64"	.2656	2-7/8"	4-1/8"	\$1.90
63518	9/32"	.2813	2-15/16"	4-1/4"	\$2.22
63519	19/64"	.2969	3-1/16"	4-3/8"	\$2.40
63520	5/16"	.3125	3-3/16"	4-1/2"	\$2.42
63521	21/64"	.3281	3-5/16"	4-5/8"	\$2.72
63522	11/32"	.3438	3-7/16"	4-3/4"	\$3.06
63523	23/64"	.3594	3-1/2"	4-7/8"	\$3.46
63524	3/8"	.3750	3-5/8"	5"	\$3.48
63525	25/64"	.3906	3-3/4"	5-1/8"	\$3.98
63526	13/32"	.4063	3-7/8"	5-1/4"	\$4.07
63527	27/64"	.4219	3-15/16"	5-3/8"	\$4.52
63528	7/16"	.4375	4-1/16"	5-1/2"	\$4.82
63529	29/64"	.4531	4-3/16"	5-5/8"	\$5.64
63530	15/62"	.4688	4-5/16"	5-3/4"	\$5.69
63531	31/64"	.4844	4-3/8"	5-7/8"	\$5.94
63532	1/2"	.5000	3-5/8"	6"	\$5.95

For more info or to place an order call us toll free: **800-943-9771**

DRILL BITS



DOUBLE-END DRILL BITS

Our #30 Double-End High Speed drill bits are constructed of M-2 high speed steel for the best combination of strength, heat resistance, and wear resistance.

The 135° split point ensures a true start and eliminates bit walking.

The #30 wire size bit is recommended by all pop-rivet manufacturers for 1/8" pop-rivets.

Black Oxide coated for corrosion resistance.

12 per Pack

#30 DOUBLE-END DRILL BITS

Part Number	Description	Price Each
DRL-61630	12-Pack #30 IRWIN Double-End Drill Bits, Black Oxide	\$11.88



**Handy
12-Pack!**

UNIBIT® STEP DRILL BIT

The most recognized brand for professionals, UNIBIT fulfills the IRWIN tradition of providing reliable, high quality professional tools.

•Single Fluted cutting edge for greater control and rounder holes

•Ideal for drilling holes in thin materials such as mild steel, copper, brass, aluminum, plexiglass, wood and laminates

IRWIN UNIBIT STEP DRILL BITS

Part Number	Description	# of Hole Sizes	Shank Size	Price Each
10231	UNIBIT 1/8"-1/2" (1/32" Steps)	13	1/4"	\$17.79
10232	UNIBIT 3/16"-1/2" (1/16" Steps)	6	1/4"	\$17.79
10233	UNIBIT 1/4"-3/4" (1/16" Steps)	9	3/8"	\$32.05
10234	UNIBIT 3/16"-7/8" (1/16" Steps)	12	3/8"	\$37.88



10231

HAMMER DRILL BITS STRAIGHT SHANK

•Fits all hammer drills with 3-jaw or Jacobs chuck

•Chrome vanadium shaft through-hardened to 50-53HrC

•Patented flute geometry removes dust from the hole quicker for fast drilling and long life

•Up to 150% faster than other competitive bits

•Shot-peened, double-tempered finish reduces breakage

•Hot isostatically pressed to extend life and resist breakage

•Copper braze material gives high heat resistance for reduced tip loss

•All tips made to ANSI specifications

IRWIN STRAIGHT SHANK HAMMER DRILL BITS

Part Number	Description	Usable Length	Overall Length	Price Each
326000	1/8" Straight Shank Masonry Bit	1-1/2"	3"	\$2.25
326002	3/16" Straight Shank Masonry Bit	2"	3-1/2"	\$2.87
326003	3/16" Straight Shank Masonry Bit	4-1/2"	6"	\$4.03
326005	1/4" Straight Shank Masonry Bit	2"	4"	\$2.19
326006	1/4" Straight Shank Masonry Bit	4"	6"	\$4.50
326008	5/16" Straight Shank Masonry Bit	2-1/2"	4-3/4"	\$3.97
326009	5/16" Straight Shank Masonry Bit	4"	6"	\$5.49
326011	3/8" Straight Shank Masonry Bit	4"	6"	\$6.42
326015	1/2" Straight Shank Masonry Bit	4"	6"	\$7.20



2-Cutter Head



Straight Shank

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